

HOST HOTELS & RESORTS, INC.  
Form 8-K  
October 14, 2009

**SECURITIES AND EXCHANGE COMMISSION**

**WASHINGTON, D.C. 20549**

**FORM 8-K**

**CURRENT REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE  
SECURITIES EXCHANGE ACT OF 1934**

**Date of report (Date of earliest event reported): October 14, 2009**

**HOST HOTELS & RESORTS, INC.**

**(Exact Name of Registrant as Specified in Charter)**

**Maryland**  
**(State or Other Jurisdiction of**  
  
**Incorporation)**

**001-14625**  
**(Commission File Number)**

**53-0085950**  
**(IRS Employer Identification**  
  
**No.)**

**6903 Rockledge Drive, Suite 1500**

**Bethesda, Maryland**  
**(Address of Principal Executive Offices)**

**20817**  
**(Zip Code)**

**Registrant's telephone number, including area code: (240) 744-1000**

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

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- “ Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
  
- “ Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

**Item 2.02. Results of Operations and Financial Condition.**

On October 14, 2009, Host Hotels & Resorts, Inc. issued a press release announcing its financial results for the third quarter ended September 11, 2009. A copy of the press release is furnished as Exhibit 99.1 to this Report.

The information in this Report, including the exhibit, is provided under Item 2.02 of Form 8-K and shall not be deemed filed for the purposes of Section 18 of the Securities Exchange Act of 1934 or otherwise subject to the liabilities of that section with the exception of the items detailed in the paragraph below. Furthermore, the information in this Report, including the exhibit, shall not be deemed to be incorporated by reference into the filings of the registrant under the Securities Act of 1933 regardless of any general incorporation language in such filings, except as provided in the paragraph below.

The items listed below and contained in Exhibit 99.1 to this Form 8-K are deemed to be of significance to investors and are intended to be filed rather than furnished for the purposes of Section 18 of the Securities Exchange Act of 1934. Further these, and only these items, shall be deemed as incorporated by reference into the filings of the registrant under the Securities Act of 1933. These items are:

Consolidated Balance Sheets  
September 11, 2009 and December 31, 2008 - pg. 6

Consolidated Statements of Operations  
Quarters Ended and Year-to-Date Ended September 11, 2009 and September 5, 2008 - pg. 7

Earnings per Common Share  
Quarters Ended and Year-to-Date Ended September 11, 2009 and September 5, 2008 - pg. 8

Other Financial and Operating Data - pgs. 12-13

**Item 9.01. Financial Statements and Exhibits.**

(d) Exhibits

See Item 2.02 above for information in the Exhibit deemed Furnished or Filed as the case may be.

<b>Exhibit No.</b>	<b>Description</b>
99.1	Host Hotels & Resorts, Inc. s earnings release for the third quarter of 2009.

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Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

HOST HOTELS & RESORTS, INC.

Date: October 14, 2009

By: /s/ BRIAN G. MACNAMARA  
Name: **Brian G. Macnamara**  
Title: **Senior Vice President,**  
  
**Corporate Controller**

**EXHIBIT INDEX**

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